



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D350-636-011**  
**Job Sheet 196902**



Part No: D350-636-011

Job Qty: 1 pcs

Part Name: Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/24/19

Job Tracking No:

Due Date: 7/20/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: D2750-041 REV.H IPP Rev:I 02.09.25 IPP Rev:J 06-03-23 As per Rev D IPP Rev:K 06-07.13 As per dsi9343  
IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verf:EC IPP Rev:M 08-04-22 DD verified:EC IPP  
Rev:N 08-09-23 revF DD verified:ec IPP Rev:O 09-02-06 per PAR09-010 DD verf:EC IPP Rev:P 10.06.22  
revise seq110 DD verf:EC IPP Rev:Q 10.10.01 as per IIN revH DDverf:EC IPP REV:R 13.08.27 PER ECN13-  
594 DD VERF:JLM IPP REV:S 18.11.09 AS PER ECN18-830 DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation     | Qty   | Start Date | Due Date | Standard Setup Run Hrs Hrs | Workcenter/Supplier | Lead Time | Sign-off |
|-------|---------------|-------|------------|----------|----------------------------|---------------------|-----------|----------|
| 110   | Skidtubes - 1 | 1 pcs | 7/20/19    |          | 0.00 4.55                  | Skidtubes - 1       |           |          |
|       |               |       |            |          |                            | Skidtubes - 2       |           |          |
|       |               |       |            |          |                            | Skidtubes - 3       |           |          |
|       |               |       |            |          |                            | Skidtubes - 4       |           |          |
|       |               |       |            |          |                            | Skidtubes - 5       |           |          |
|       |               |       |            |          |                            | Skidtubes - 6       |           |          |
|       |               |       |            |          |                            | Skidtubes - 7       |           |          |
| 120   | QC 10         | 1 pcs | 7/20/19    |          | 0.00 0.00                  | QC 10 - 10          |           |          |
|       |               |       |            |          |                            | QC 10 - 18          |           |          |
|       |               |       |            |          |                            | QC 10 - 24          |           |          |
|       |               |       |            |          |                            | QC 10 - 43          |           |          |
|       |               |       |            |          |                            | QC 10 - 50          |           |          |
|       |               |       |            |          |                            | QC 10 - 58          |           |          |
|       |               |       |            |          |                            | QC 10 - 9           |           |          |
| 130   | QC 5          | 1 pcs | 7/20/19    |          | 0.00 0.00                  | QC 5 - 10           |           |          |
|       |               |       |            |          |                            | QC 5 - 12           |           |          |
|       |               |       |            |          |                            | QC 5 - 17           |           |          |
|       |               |       |            |          |                            | QC 5 - 18           |           |          |
|       |               |       |            |          |                            | QC 5 - 19           |           |          |
|       |               |       |            |          |                            | QC 5 - 22           |           |          |
|       |               |       |            |          |                            | QC 5 - 24           |           |          |
|       |               |       |            |          |                            | QC 5 - 3            |           |          |
|       |               |       |            |          |                            | QC 5 - 43           |           |          |
|       |               |       |            |          |                            | QC 5 - 49           |           |          |
|       |               |       |            |          |                            | QC 5 - 51           |           |          |
|       |               |       |            |          |                            | QC 5 - 58           |           |          |
|       |               |       |            |          |                            | QC 5 - 68           |           |          |
|       |               |       |            |          |                            | QC 5 - 9            |           |          |

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140 Handfinish - 1-1 Chemical-  
B4B1 ✓  
pcs

7/20/19

0.00 0.93

QC 5 - 50

QC 5 - 30

QC 5 - 40

Handfinish - 1 - 1 - B4B ✓

Handfinish - 1 - 2 - B4B

Handfinish - 1 - 3 - B4B

Handfinish - 1 - 4 - B4B

Handfinish - 1 - 5 - B4B

Handfinish - 1 - 6 - B4B

Handfinish - 1 - 7 - B4B

Handfinish - 1 - 8 - B4B

Handfinish - 1 - 9 - B4B

Handfinish - 1 - 10 -  
B4BHandfinish - 1 - 11 -  
B4BHandfinish - 1 - 12 -  
B4BHandfinish - 1 - 13 -  
B4BHandfinish - 1 - 14 -  
B4BHandfinish - 1 - 15 -  
B4BHandfinish - 1 - 16 -  
B4BHandfinish - 1 - 17 -  
B4BHandfinish - 1 - 18 -  
B4BHandfinish - 1 - 19 -  
B4BHandfinish - 1 - 20 -  
B4BHandfinish - 1 - 21 -  
B4BHandfinish - 1 - 22 -  
B4BJUL 18 2019  
DAS  
9:39

18

Tue 9-10-2019

Rosales, Oscar

041834

150 QC 7

1  
pcs

7/20/19

0.00 0.00

QC 7 - 10

QC 7 - 13

QC 7 - 14

QC 7 - 15

QC 7 - 17

QC 7 - 18

QC 7 - 19

QC 7 - 2

QC 7 - 28

QC 7 - 3

QC 7 - 30

QC 7 - 34

QC 7 - 36

QC 7 - 37

QC 7 - 41

QC 7 - 47

QC 7 - 48

QC 7 - 51

QC 7 - 58

QC 7 - 59

QC 7 - 60

QC 7 - 9

QC 7 - 68

BE

|                                   |          |         |           |                          |           |                 |
|-----------------------------------|----------|---------|-----------|--------------------------|-----------|-----------------|
|                                   |          |         |           |                          | QC 7 - 50 |                 |
|                                   |          |         |           |                          | QC 7 - 67 |                 |
|                                   |          |         |           |                          | QC 7 - 40 |                 |
|                                   |          |         |           |                          | QC 7 - 24 |                 |
|                                   |          |         |           |                          | QC 7 - 43 |                 |
|                                   |          |         |           |                          | QC 7 - 61 |                 |
|                                   |          |         |           |                          | QC 7 - 81 |                 |
| 160 Skidtubes - 2 - B4B           | 1<br>pcs | 7/20/19 | 0.00 4.55 | Skidtubes - 1 - B4B      |           | DO              |
|                                   |          |         |           | Skidtubes - 2 - B4B      |           |                 |
|                                   |          |         |           | Skidtubes - 3 - B4B      |           |                 |
|                                   |          |         |           | Skidtubes - 4 - B4B      |           | TF              |
|                                   |          |         |           | Skidtubes - 5 - B4B      |           | BR              |
|                                   |          |         |           | Skidtubes - 6 - B4B      |           |                 |
|                                   |          |         |           | Skidtubes - 7 - B4B      |           |                 |
| 170 QC 10                         | 1<br>pcs | 7/20/19 | 0.00 0.00 | QC 10 - 10               |           |                 |
|                                   |          |         |           | QC 10 - 18               |           |                 |
|                                   |          |         |           | QC 10 - 24               |           |                 |
|                                   |          |         |           | QC 10 - 43               |           |                 |
|                                   |          |         |           | QC 10 - 50               |           | AUG 23 2019 DAS |
|                                   |          |         |           | QC 10 - 58               |           | 58              |
|                                   |          |         |           | QC 10 - 9                |           | 9-89            |
| 180 QC 5                          | 1<br>pcs | 7/20/19 | 0.00 0.00 | QC 5 - 10                |           |                 |
|                                   |          |         |           | QC 5 - 12                |           |                 |
|                                   |          |         |           | QC 5 - 17                |           |                 |
|                                   |          |         |           | QC 5 - 18                |           |                 |
|                                   |          |         |           | QC 5 - 19                |           |                 |
|                                   |          |         |           | QC 5 - 22                |           |                 |
|                                   |          |         |           | QC 5 - 24                |           |                 |
|                                   |          |         |           | QC 5 - 3                 |           |                 |
|                                   |          |         |           | QC 5 - 43                |           |                 |
|                                   |          |         |           | QC 5 - 49                |           |                 |
|                                   |          |         |           | QC 5 - 51                |           |                 |
|                                   |          |         |           | QC 5 - 58                |           |                 |
|                                   |          |         |           | QC 5 - 68                |           |                 |
|                                   |          |         |           | QC 5 - 9                 |           |                 |
|                                   |          |         |           | QC 5 - 50                |           |                 |
|                                   |          |         |           | QC 5 - 30                |           |                 |
|                                   |          |         |           | QC 5 - 40                |           |                 |
| 190 Handfinish - 2-1 Pressure-B4B | 1<br>pcs | 7/20/19 | 0.00 0.33 | Handfinish - 2 - 1 - B4B |           |                 |
|                                   |          |         |           | Handfinish - 2 - 2 - B4B |           |                 |
|                                   |          |         |           | Handfinish - 2 - 3 - B4B |           |                 |
|                                   |          |         |           | Handfinish - 2 - 4 - B4B |           | ATG 7 7 2019    |
| 200 Spray Paint - 2 - B4B         | 1<br>pcs | 7/20/19 | 0.00 0.91 | Spray Paint - 1 - B4B    |           |                 |
|                                   |          |         |           | Spray Paint - 2 - B4B    |           |                 |
|                                   |          |         |           | Spray Paint - 3 - B4B    |           |                 |
|                                   |          |         |           | Spray Paint - 4 - B4B    |           |                 |
| 204 QC 14                         | 1<br>pcs | 7/20/19 | 0.00 0.00 | QC 14 - 15               |           |                 |
|                                   |          |         |           | QC 14 - 2                |           |                 |
|                                   |          |         |           | QC 14 - 34               |           |                 |
|                                   |          |         |           | QC 14 - 41               |           |                 |
|                                   |          |         |           | QC 14 - 51               |           |                 |
|                                   |          |         |           | QC 14 - 58               |           |                 |
|                                   |          |         |           | QC 14 - 59               |           |                 |
|                                   |          |         |           | QC 14 - 9                |           |                 |
|                                   |          |         |           | QC 14 - 68               |           |                 |
|                                   |          |         |           | QC 14 - 40               |           |                 |
|                                   |          |         |           | QC 14 - 19               |           |                 |
|                                   |          |         |           | QC 14 - 43               |           |                 |
|                                   |          |         |           | QC 14 - 24               |           |                 |

|                                    |       |         |           |                           |          |
|------------------------------------|-------|---------|-----------|---------------------------|----------|
| 230 Handfinish - 4-1-Assembly-B4B  | 1 pcs | 7/20/19 | 0.00 0.93 | QC 14 - 61                |          |
|                                    |       |         |           | QC 14 - 81                |          |
|                                    |       |         |           | Handfinish - 4 - 1 - B4B  | 1112-2-6 |
|                                    |       |         |           | Handfinish - 4 - 10 - B4B |          |
|                                    |       |         |           | Handfinish - 4 - 11 - B4B |          |
|                                    |       |         |           | Handfinish - 4 - 12 - B4B |          |
|                                    |       |         |           | Handfinish - 4 - 13 - B4B |          |
|                                    |       |         |           | Handfinish - 4 - 14 - B4B |          |
|                                    |       |         |           | Handfinish - 4 - 15 - B4B |          |
|                                    |       |         |           | Handfinish - 4 - 2 - B4B  |          |
|                                    |       |         |           | Handfinish - 4 - 3 - B4B  |          |
|                                    |       |         |           | Handfinish - 4 - 4 - B4B  |          |
|                                    |       |         |           | Handfinish - 4 - 5 - B4B  |          |
|                                    |       |         |           | Handfinish - 4 - 6 - B4B  |          |
|                                    |       |         |           | Handfinish - 4 - 7 - B4B  |          |
|                                    |       |         |           | Handfinish - 4 - 8 - B4B  |          |
|                                    |       |         |           | Handfinish - 4 - 9 - B4B  |          |
| 240 QC 5                           | 1 pcs | 7/20/19 | 0.00 0.00 | QC 5 - 10                 |          |
|                                    |       |         |           | QC 5 - 12                 |          |
|                                    |       |         |           | QC 5 - 17                 |          |
|                                    |       |         |           | QC 5 - 18                 |          |
|                                    |       |         |           | QC 5 - 19                 |          |
|                                    |       |         |           | QC 5 - 22                 |          |
|                                    |       |         |           | QC 5 - 24                 |          |
|                                    |       |         |           | QC 5 - 3                  |          |
|                                    |       |         |           | QC 5 - 43                 |          |
|                                    |       |         |           | QC 5 - 49                 |          |
|                                    |       |         |           | QC 5 - 51                 |          |
|                                    |       |         |           | QC 5 - 58                 |          |
|                                    |       |         |           | QC 5 - 68                 |          |
|                                    |       |         |           | QC 5 - 9                  |          |
|                                    |       |         |           | QC 5 - 50                 |          |
|                                    |       |         |           | QC 5 - 30                 |          |
|                                    |       |         |           | QC 5 - 40                 |          |
| 250 Packaging 1-1 - Pick Kit - B4B | 1 pcs | 7/20/19 | 0.00 0.00 | Packaging 1 - 1 - B4B     |          |
|                                    |       |         |           | Packaging 1 - 2 - B4B     |          |
|                                    |       |         |           | Packaging 1 - 3 - B4B     |          |
|                                    |       |         |           | Packaging 1 - 4 - B4B     |          |
|                                    |       |         |           | Packaging 1 - 5 - B4B     |          |
|                                    |       |         |           | Packaging 1 - 6 - B4B     |          |
|                                    |       |         |           | Packaging 1 - 7 - B4B     |          |
|                                    |       |         |           | Packaging 1 - 8 - B4B     |          |
|                                    |       |         |           | Packaging 1 - 9 - B4B     |          |
|                                    |       |         |           | Packaging 1 - 10 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 11 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 12 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 13 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 14 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 15 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 16 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 17 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 18 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 19 - B4B    |          |
|                                    |       |         |           | Packaging 1 - 20 - B4B    |          |

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|                                 |          |         |           |                        |                |
|---------------------------------|----------|---------|-----------|------------------------|----------------|
|                                 |          |         |           | Packaging 1 - 21 - B4B |                |
|                                 |          |         |           | Packaging 1 - 22 - B4B |                |
|                                 |          |         |           | Packaging 1 - 23 - B4B |                |
|                                 |          |         |           | Packaging 1 - 24 - B4B |                |
|                                 |          |         |           | Packaging 1 - 25 - B4B |                |
|                                 |          |         |           | Packaging 1 - 26 - B4B |                |
|                                 |          |         |           | Packaging 1 - 27 - B4B |                |
|                                 |          |         |           | Packaging 1 - 28 - B4B |                |
|                                 |          |         |           | Packaging 1 - 29 - B4B |                |
|                                 |          |         |           | Packaging 1 - 30 - B4B |                |
|                                 |          |         |           | Packaging 1 - 31 - B4B |                |
|                                 |          |         |           | Packaging 1 - 32 - B4B |                |
|                                 |          |         |           | Packaging 1 - 33 - B4B |                |
|                                 |          |         |           | Packaging 1 - 34 - B4B |                |
|                                 |          |         |           | Packaging 1 - 35 - B4B |                |
|                                 |          |         |           | Packaging 1 - 36 - B4B |                |
| 260 QC 4                        | 1<br>pcs | 7/20/19 | 0.00 0.00 | QC 4 - 28              |                |
|                                 |          |         |           | QC 4 - 58              | NU SMB 10/1/12 |
|                                 |          |         |           | QC 4 - 69              |                |
|                                 |          |         |           | QC 4 - 9               |                |
|                                 |          |         |           | QC 4 - 46              |                |
|                                 |          |         |           | QC 4 - 68              |                |
|                                 |          |         |           | QC 4 - 72              |                |
|                                 |          |         |           | QC 4 - 74              |                |
|                                 |          |         |           | QC 4 - 75              |                |
| 270 Packaging 3-1 - Stock - B4B | 1<br>pcs | 7/20/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                |
|                                 |          |         |           | Packaging 3 - 2 - B4B  |                |
|                                 |          |         |           | Packaging 3 - 3 - B4B  |                |
|                                 |          |         |           | Packaging 3 - 4 - B4B  |                |
|                                 |          |         |           | Packaging 3 - 5 - B4B  |                |
|                                 |          |         |           | Packaging 3 - 6 - B4B  |                |
|                                 |          |         |           | Packaging 3 - 7 - B4B  |                |
|                                 |          |         |           | Packaging 3 - 8 - B4B  |                |
|                                 |          |         |           | Packaging 3 - 9 - B4B  |                |
|                                 |          |         |           | Packaging 3 - 10 - B4B |                |
|                                 |          |         |           | Packaging 3 - 11 - B4B |                |
|                                 |          |         |           | Packaging 3 - 12 - B4B |                |
|                                 |          |         |           | Packaging 3 - 13 - B4B |                |
|                                 |          |         |           | Packaging 3 - 14 - B4B |                |
|                                 |          |         |           | Packaging 3 - 15 - B4B |                |
|                                 |          |         |           | Packaging 3 - 16 - B4B |                |
|                                 |          |         |           | Packaging 3 - 17 - B4B |                |
|                                 |          |         |           | Packaging 3 - 18 - B4B |                |
|                                 |          |         |           | Packaging 3 - 19 - B4B |                |
|                                 |          |         |           | Packaging 3 - 20 - B4B |                |
|                                 |          |         |           | Packaging 3 - 21 - B4B |                |
|                                 |          |         |           | Packaging 3 - 22 - B4B |                |
|                                 |          |         |           | Packaging 3 - 23 - B4B |                |
|                                 |          |         |           | Packaging 3 - 24 - B4B |                |
|                                 |          |         |           | Packaging 3 - 25 - B4B | NU             |
|                                 |          |         |           | Packaging 3 - 26 - B4B |                |
|                                 |          |         |           | Packaging 3 - 27 - B4B |                |
|                                 |          |         |           | Packaging 3 - 28 - B4B |                |
|                                 |          |         |           | Packaging 3 - 29 - B4B |                |
|                                 |          |         |           | Packaging 3 - 30 - B4B |                |
|                                 |          |         |           | Packaging 3 - 31 - B4B |                |
|                                 |          |         |           | Packaging 3 - 32 - B4B |                |
|                                 |          |         |           | Packaging 3 - 33 - B4B |                |
|                                 |          |         |           | Packaging 3 - 34 - B4B |                |

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|                  |     |         |           |                        |      |
|------------------|-----|---------|-----------|------------------------|------|
|                  |     |         |           | Packaging 3 - 35 - B4B |      |
|                  |     |         |           | Packaging 3 - 36 - B4B |      |
| 275 DC - 1 - B4B | 1   | 7/20/19 | 0.00 0.00 | DC - 1 - B4B           | 21   |
|                  | pcs |         |           | DC - 2 - B4B           | 8-39 |
| 280 QC 21 - FG   | 1   | 7/20/19 | 0.00 0.00 | QC 21 - FG - 21        | 21   |
|                  | pcs |         |           | QC 21 - FG - 70        | 8-39 |
|                  |     |         |           | QC 21 - SA - 53        | 8-39 |

Part Op 110 - (Skid tubes) 1- Pick D2600-3 Bent 2- Deburr FWD and AFT ends, remove bending marks. Scribe batch# inside AFT  
 Descriptions: end per dwg D2750-1 3- Drill pilot holes for blade fitting bolt holes using DT8983. Start with 3/16", then open to 0.500" using center drill then ream holes using 0.500" reamer. PIN first side. Repeat process on second side. \*\*\*ENSURE PROPER POSITIONING FWD BEND MUST BE FACING UP WHEN DRILLING FIRST SIDE\*\*\* Drill pilot holes as per Dwg D2750 sheet 4 (D2750-1 details). Drill using drill Jig DT8150 & DT8863A for 2nd side only DT8863B for first side (detail B) 4- Locate DT8330 off of blade fitting bolt holes and drill pilot holes for blade fitting. Open to 0.500" using hole saw. VERIFY AND RECORD FWD BEND ANGLE. 5- Drill pilot holes for wearplates as per Dwg D2750 using DT8108 open to 0.297". 6- Open up holes of Detail A to 0.297" (total of 2 holes per side) 7- Weld D2744 Cap as per Dwg D2750 and QSI 004. Fill grooves in bend left from bending as per QSI 004 A/R Aluminum Rod batch: 713901 8- Grind welds flush as per Dwg D2750

120 - (QC10- Inspect visual per QSI004- ground welds)  
 130 - (QC5- Inspect part completeness to step on W/O)  
 140 - (Chemical Conversion Coat per QSI005 4.1)  
 150 - (QC7- Inspect Chemical Conversion Coat)  
 160 - (Skid tubes) 1- Open up holes using hole saw of Detail C and ground handling to 0.625" (total of 8 holes per side) as per dwg D2750. 2- Open up holes using hole saw of Detail B to 0.750" (total of 4 holes per side) as per dwg D2750. 3- Open float hole using un-bit to 0.500" (4 per side) 4- Chamfer holes of Detail B, C, ground handling and float holes per dwg D2750 (welding instructions on sheet 8) 5- Deburr and blow out all chips from inside of tube 6- Prepare tube for welding, remove alodine as required. 7- Bond web D2739 in place as per QSI 015, let cure for 12hrs. A/R Sikaflex-291 batch: 517342 exp. date: 12/08/19 \*\*\*ATTN: USE I-BEAM LOCATION AID (BLADE FITTING)\*\*\* 8- Weld spacers D3490-1, D3490-3 and D2743 as per dwg D2750 & QSI004 (welding instructions on sheet 8) A/R Aluminum Rod batch: \_\_\_\_\_ 9- At section AJ-AJ drill out x-bolt spacer to 0.404" 10- Grind welds flush as per Dwg D2750 11- Spot face ground handling holes section (total of 4 places per side) as per dwg D2750 12- Deburr holes, ensure tube is free of all scratches before sending to paint.

170 - (QC10- Inspect visual per QSI004- ground welds)  
 180 - (QC5- Inspect part completeness to step on W/O) \*\*\*VERIFY C'BOARD IS GOOD\*\*\*  
 190 - (Pressure Wash per QSI005 4.3/ Clean and remove all markings) Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch.

200 - (Spray Paint / NDT Room) 1- PRIME AS PER DWG AND QSI 005 4.2 PRIMER PRC DESOTO 515X349 BATCH: 5200299 2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: 5204428

204 - (QC14- Inspect Spray Paint) Inspect for foreign object per QSI 024  
 230 - (Assemble as per dwg) 1- Install inserts as per Dwg D2750 2- Inspect for Foreign Objects 3- Install blade fitting D3488-041, wearshoes and ground handling hardware as per dwg D2750 SIKA FLEX 241 BATCH: \_\_\_\_\_ EXP DATE: \_\_\_\_\_ 4- Assemble o'ring to plug as per dwg D3492 and apply o'ring lube A/R 55-o'ring lube batch: \_\_\_\_\_ 5- Coat all exposed fasteners with "LPS Procyon" batch: \_\_\_\_\_

240 - (QC5- Inspect part completeness to step on W/O)  
 250 - (Pick Kit)  
 260 - (QC4- 100% Inspect kits for completeness) \*\*\*\*\*ensure antiseize is on AN8C21A bolts\*\*\*\*\*  
 270 - (Identify as per dwg & Stock Location: 89.9) Package as per PPP D350-636-011 Location : FG108  
 275 - (Document Control) record fwd angle: 89.9 Photocopy blue file and type labels per PPP D350-636-011 CHG 008  
 280 - (QC21- Final Inspection - Work Order Release)

| Job BOM         |                     |                |                                    |           | M.U. 011678         |
|-----------------|---------------------|----------------|------------------------------------|-----------|---------------------|
| Part / Item     | Component Name      | Quantity       | Operation                          | Container |                     |
| D2600-3-BENT-LH | Extrusion Bent LH   | 1 pcs (1 ea)   | 110-Skidtubes - 1                  |           | 5197857             |
| D2744           | Cap                 | 1 pcs (1 ea)   | 110-Skidtubes - 1                  |           | 5197776             |
| D2739           | 350 I-Beam          | 1 pcs (1 ea)   | 160-Skidtubes - 2 - B4B            |           | 5188022             |
| D2743           | Crossbolt Spacer    | 8 pcs (8 ea)   | 160-Skidtubes - 2 - B4B            |           | 5182366             |
| D3490-1         | Cross Bolt Spacer   | 4 pcs (4 ea)   | 160-Skidtubes - 2 - B4B            |           | 5188671             |
| D3490-3         | Cross Bolt Spacer   | 4 pcs (4 ea)   | 160-Skidtubes - 2 - B4B            |           | 5188671             |
| AN3C5A          | Bolt                | 34 Ea (34 ea)  | 230-Handfinish - 4-1-Assembly-B4B  |           | 2x5167164/1x5207570 |
| AN3C6A          | Bolt                | 4 Ea (4 ea)    | 230-Handfinish - 4-1-Assembly-B4B  |           | 5167183             |
| AN6C44A         | Bolt                | 4 Ea (4 ea)    | 230-Handfinish - 4-1-Assembly-B4B  |           | 3x5184405/1x5660263 |
| AN8C35A         | Bolt                | 1 Ea (1 ea)    | 230-Handfinish - 4-1-Assembly-B4B  |           | 5167090             |
| D2745           | Bushing             | 8 pcs (8 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 5206358             |
| D3488-3         | Blade Fitting, LH   | 1 pcs (1 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 5184950             |
| D3492-1         | Plug                | 8 pcs (8 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 3x5183125/5x184405  |
| D3492-3         | Plug                | 8 pcs (8 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 5205435             |
| D3537-1         | Wearpad             | 3 pcs (3 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 5204500             |
| D3631-1         | Washer              | 8 pcs (8 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 5184192             |
| D3791-1         | Wearpad             | 1 pcs (1 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 5201871             |
| D3793-1         | Wearplate Fwd       | 1 pcs (1 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 5210492 21063       |
| D3793-3         | Wearplate Aft       | 1 pcs (1 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 5202005             |
| MS21043-6       | Nut                 | 4 Ea (4 ea)    | 230-Handfinish - 4-1-Assembly-B4B  |           | 5166968             |
| MS21083C8       | Nut                 | 1 Ea (1 ea)    | 230-Handfinish - 4-1-Assembly-B4B  |           | 5167203-1           |
| NAS1149C0332R   | Washer (AN960C10L)  | 38 Ea (38 ea)  | 230-Handfinish - 4-1-Assembly-B4B  |           | 5193136             |
| NAS1149C0832R   | Washer (AN960C816L) | 1 Ea (1 ea)    | 230-Handfinish - 4-1-Assembly-B4B  |           | 5076017-3           |
| NAS1515H3L      | Washer              | 4 Ea (4 ea)    | 230-Handfinish - 4-1-Assembly-B4B  |           | 5057658 5083559     |
| NAS1611-010     | O-Ring              | 8 Ea (8 ea)    | 230-Handfinish - 4-1-Assembly-B4B  |           | 5120228 5057658     |
| NAS1611-013     | O-Ring              | 8 Ea (8 ea)    | 230-Handfinish - 4-1-Assembly-B4B  |           | 5170279             |
| ALS4-1032-225   | Rivnut              | 38 Ea (38 ea)  | 230-Handfinish - 4-1-Assembly-B4B  |           | 5174308             |
| D3793-5         | Wearpad             | 1 pcs (1 ea)   | 230-Handfinish - 4-1-Assembly-B4B  |           | 5059999 5207918     |
| AN8C21A         | Bolt                | 2 Ea (2 ea) ✓  | 250-Packaging 1-1 - Pick Kit - B4B |           | 5184409 ✓           |
| D2741           | Replacement Blade   | 1 pcs (1 ea) ✓ | 250-Packaging 1-1 - Pick Kit - B4B |           | 5197663 ✓           |
| D3493-1         | Washer              | 2 pcs (2 ea) ✓ | 250-Packaging 1-1 - Pick Kit - B4B |           | 5199986 ✓           |
| D3532-1         | Spacer              | 2 pcs (2 ea) ✓ | 250-Packaging 1-1 - Pick Kit - B4B |           | 5163195 ✓           |
| MS21083C8       | Nut                 | 2 Ea (2 ea) ✓  | 250-Packaging 1-1 - Pick Kit - B4B |           | 5192757 ✓           |
| NAS1149D0863J   | Washer              | 2 Ea (2 ea) ✓  | 250-Packaging 1-1 - Pick Kit - B4B |           | 5166718 ✓           |

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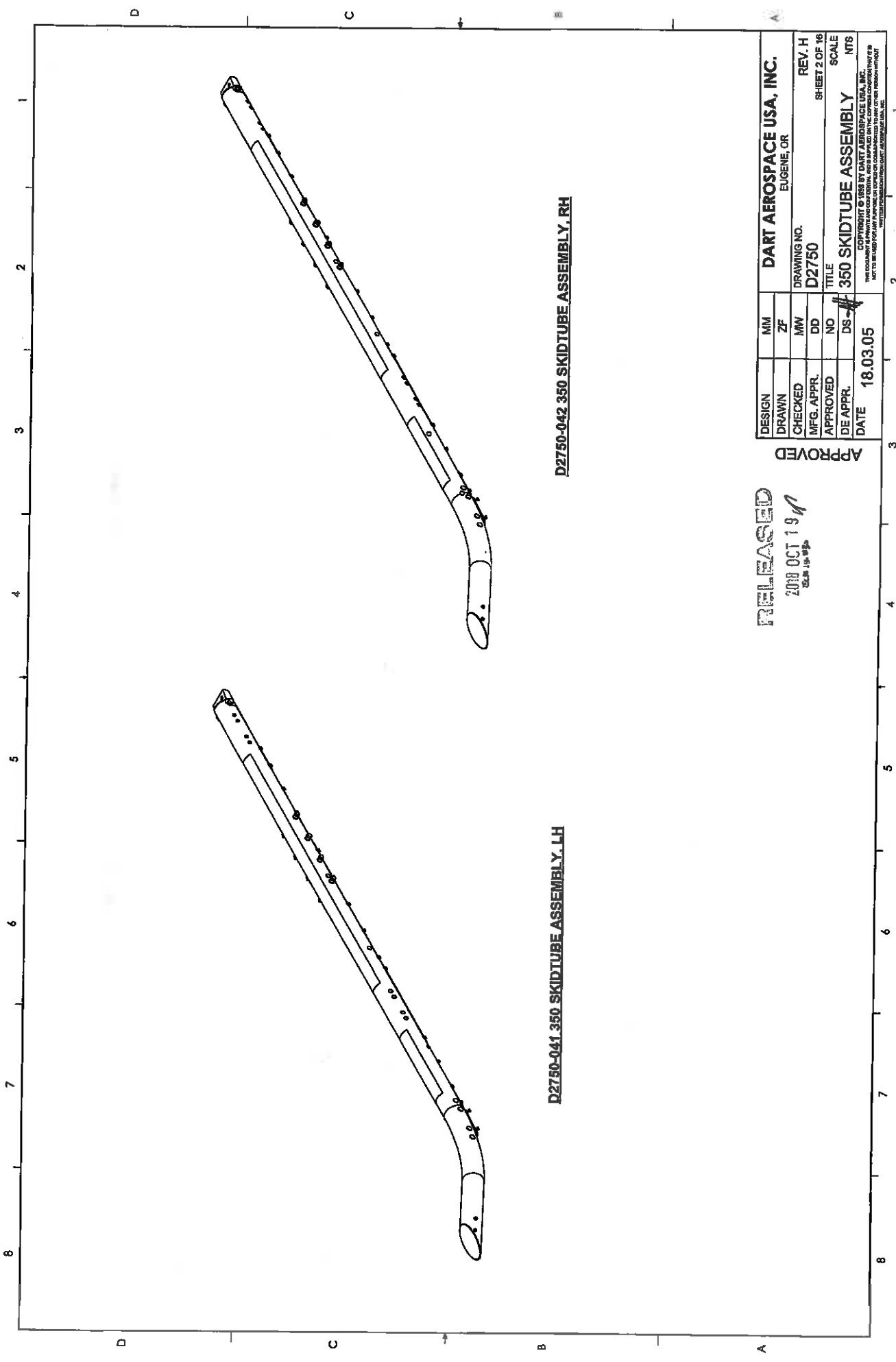
Rosales, Oscar

| Job Allocations                    |                 |          |           |           |
|------------------------------------|-----------------|----------|-----------|-----------|
| Operation                          | Component Part  | Required | Inventory | Allocated |
| 110-Skidtubes - 1                  | D2600-3-BENT-LH | 1        | 4         | 0         |
|                                    | D2744           | 1        | 58        | 0         |
| 160-Skidtubes - 2 - B4B            | D2739           | 1        | 9         | 0         |
|                                    | D2743           | 8        | 103       | 0         |
|                                    | D3490-1         | 4        | 169       | 0         |
|                                    | D3490-3         | 4        | 62        | 0         |
|                                    | ALS4-1032-225   | 38       | 916       | 0         |
| 230-Handfinish - 4-1-Assembly-B4B  | AN3C5A          | 34       | 986       | 0         |
|                                    | AN3C6A          | 4        | 153       | 0         |
|                                    | AN6C44A         | 4        | 126       | 0         |
|                                    | AN8C35A         | 1        | 31        | 0         |
|                                    | D2745           | 8        | 72        | 0         |
|                                    | D3488-3         | 1        | 13        | 0         |
|                                    | D3492-1         | 8        | 75        | 0         |
|                                    | D3492-3         | 8        | 31        | 0         |
|                                    | D3537-1         | 3        | 32        | 0         |
|                                    | D3631-1         | 8        | 400       | 0         |
|                                    | D3791-1         | 1        | 6         | 0         |
|                                    | D3793-1         | 1        | 9         | 0         |
|                                    | D3793-3         | 1        | 3         | 0         |
|                                    | D3793-5         | 1        | 4         | 0         |
|                                    | MS21043-6       | 4        | 119       | 0         |
|                                    | MS21083C8       | 1        | 118       | 0         |
|                                    | NAS1149C0332R   | 38       | 5,234     | 0         |
|                                    | NAS1149C0832R   | 1        | 303       | 0         |
|                                    | NAS1515H3L      | 4        | 185       | 0         |
|                                    | NAS1611-010     | 8        | 227       | 0         |
|                                    | NAS1611-013     | 8        | 124       | 0         |
| 250-Packaging 1-1 - Pick Kit - B4B | AN8C21A         | 2        | 145       | 0         |
|                                    | D2741           | 1        | 31        | 0         |
|                                    | D3493-1         | 2        | 29        | 0         |
|                                    | D3532-1         | 2        | 51        | 0         |
|                                    | MS21083C8       | 2        | 118       | 0         |
|                                    | NAS1149D0863J   | 2        | 399       | 0         |
| Part Specifications                |                 |          |           |           |
| Specifications could not be found. |                 |          |           |           |

Plex 6/24/19 3:58 PM Dart.Guerin.Kimberley







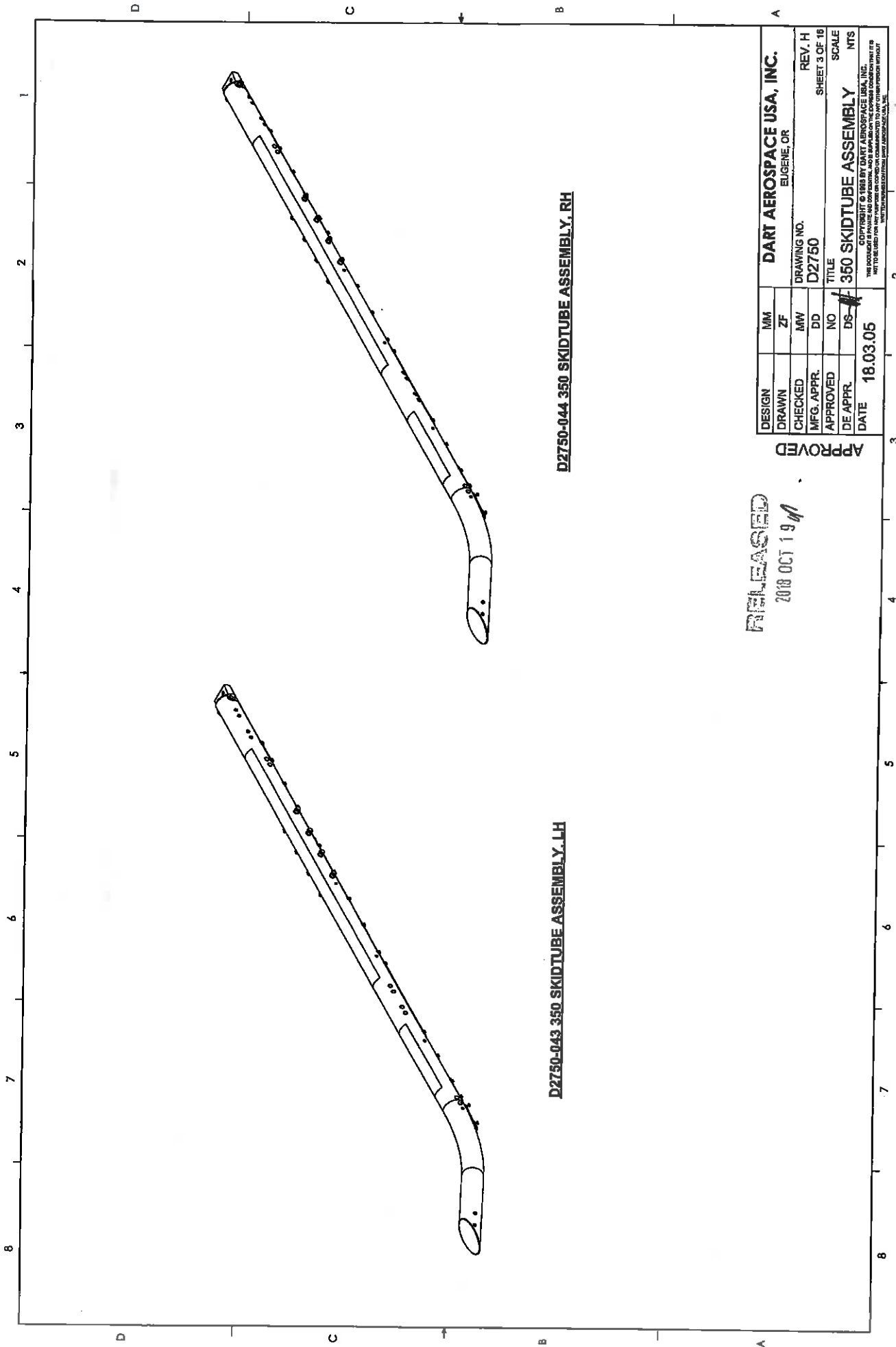
**D2750-042 350 SKIDTUBE ASSEMBLY. RH**

**D2750-041 350 SKIDTUBE ASSEMBLY. LH**

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| MFG. APPR. | DD   | D2750                                                                                                                                                                                                                                                                | SHEET 2 OF 16 |
| APPROVED   | NO   | TITLE                                                                                                                                                                                                                                                                | SCALE         |
| DATE       | DS-# | 350 SKIDTUBE ASSEMBLY                                                                                                                                                                                                                                                | NTS           |
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D2750-043 350 SKIDTUBE ASSEMBLY, LH

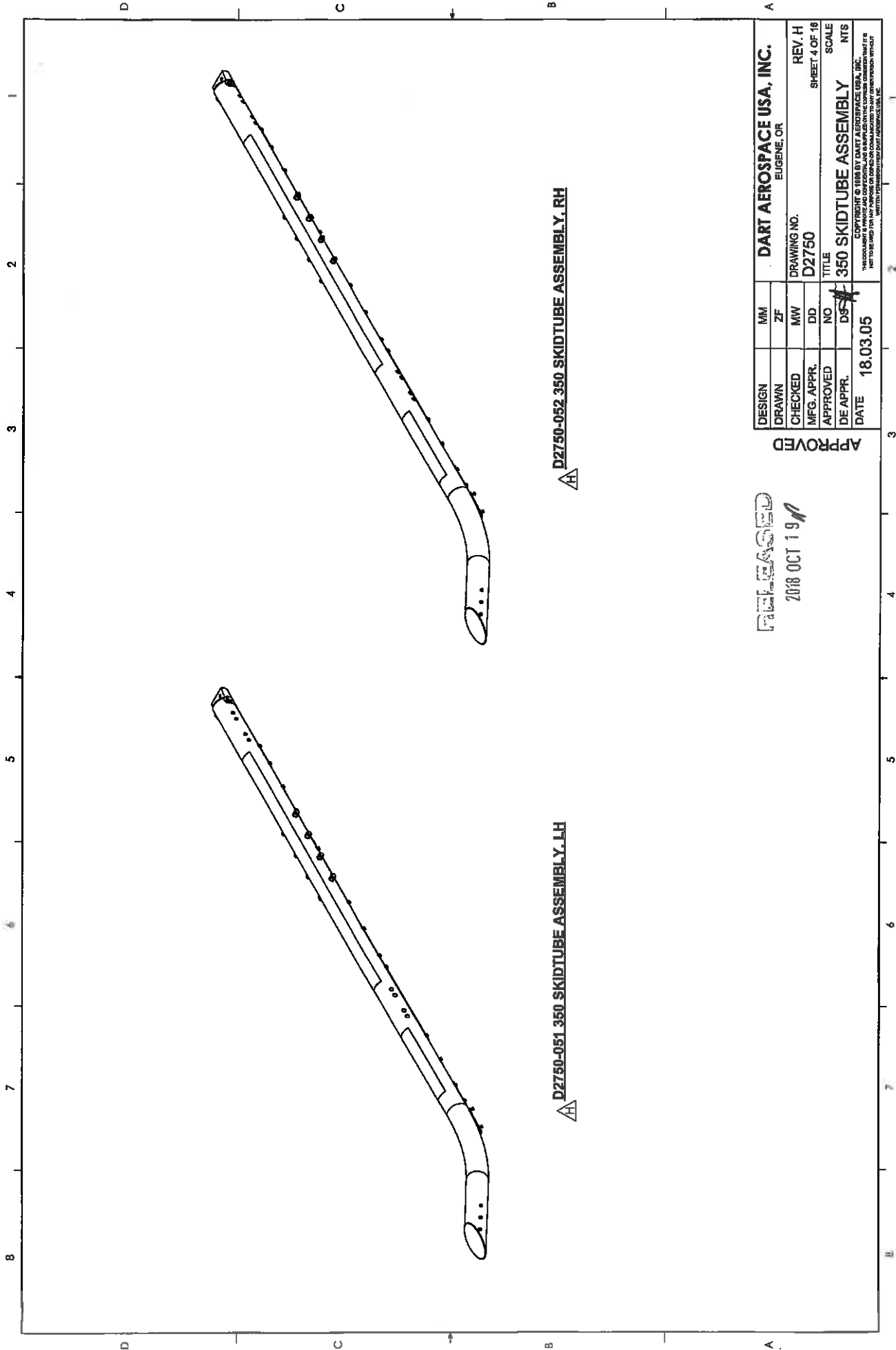
D2750-044 350 SKIDTUBE ASSEMBLY, RH

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| MFG. APPR. | DD       | D2750                                        | SHEET 3 OF 18 |
| APPROVED   | NO       | TITLE                                        | SCALE         |
| DE APPR.   | DS       | 350 SKIDTUBE ASSEMBLY                        | NTS           |
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**D2750-052 350 SKIDTUBE ASSEMBLY, RH**

**D2750-051 350 SKIDTUBE ASSEMBLY, LH**

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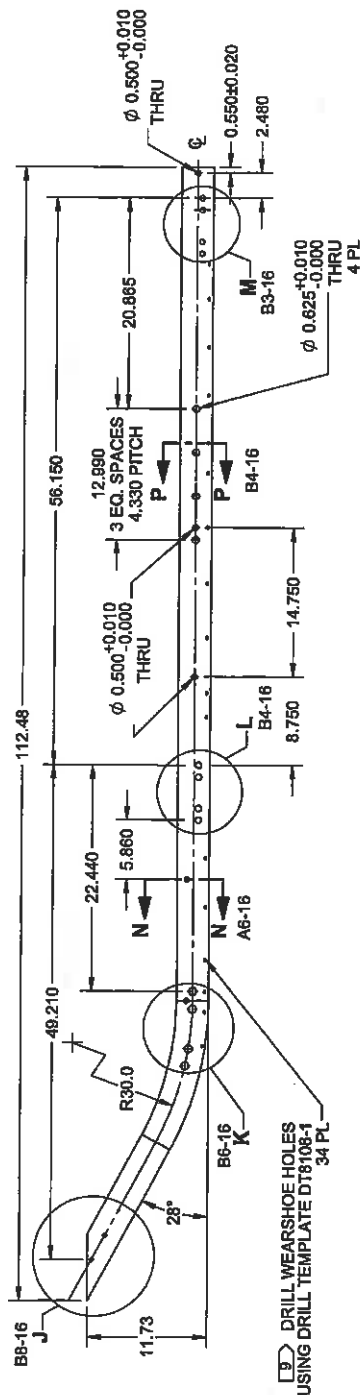
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| MFG. APPR. | DD       | D2750                    | SHEET 4 OF 10 |
| APPROVED   | NO       | TITLE                    | SCALE         |
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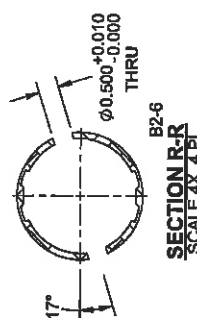
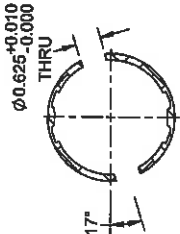
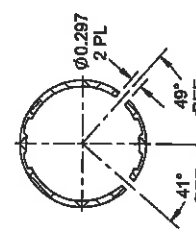
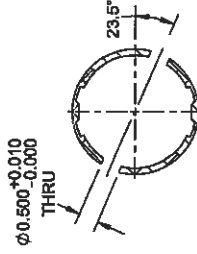
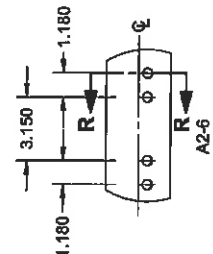
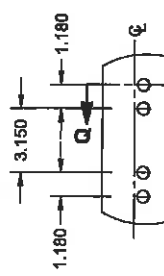
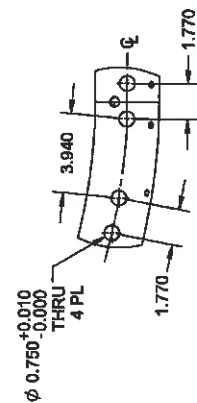
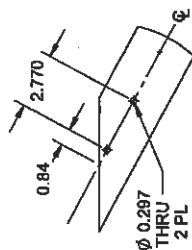
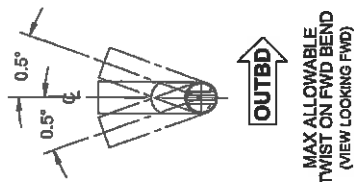
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**D2750-2 RH SKIDTUBE**



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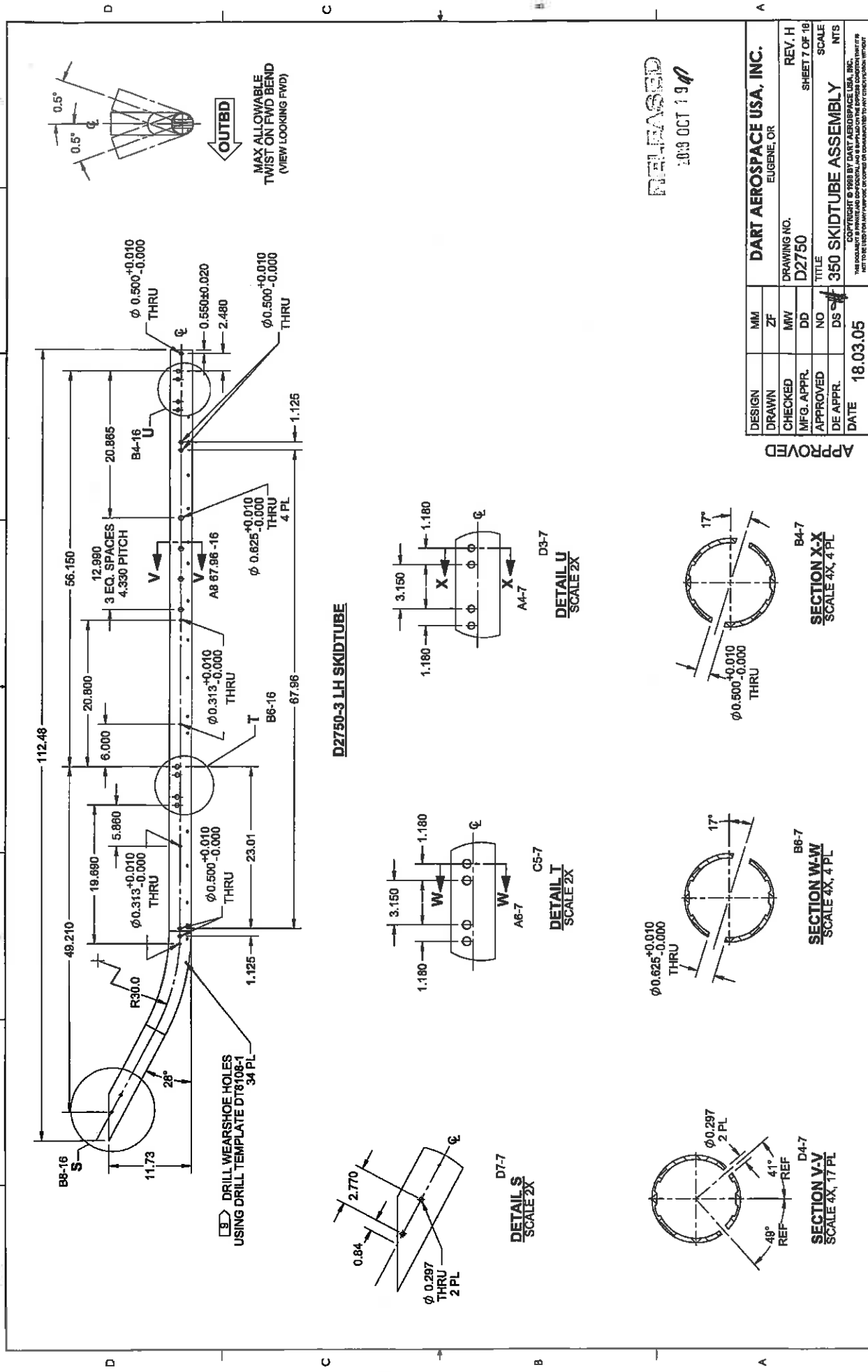
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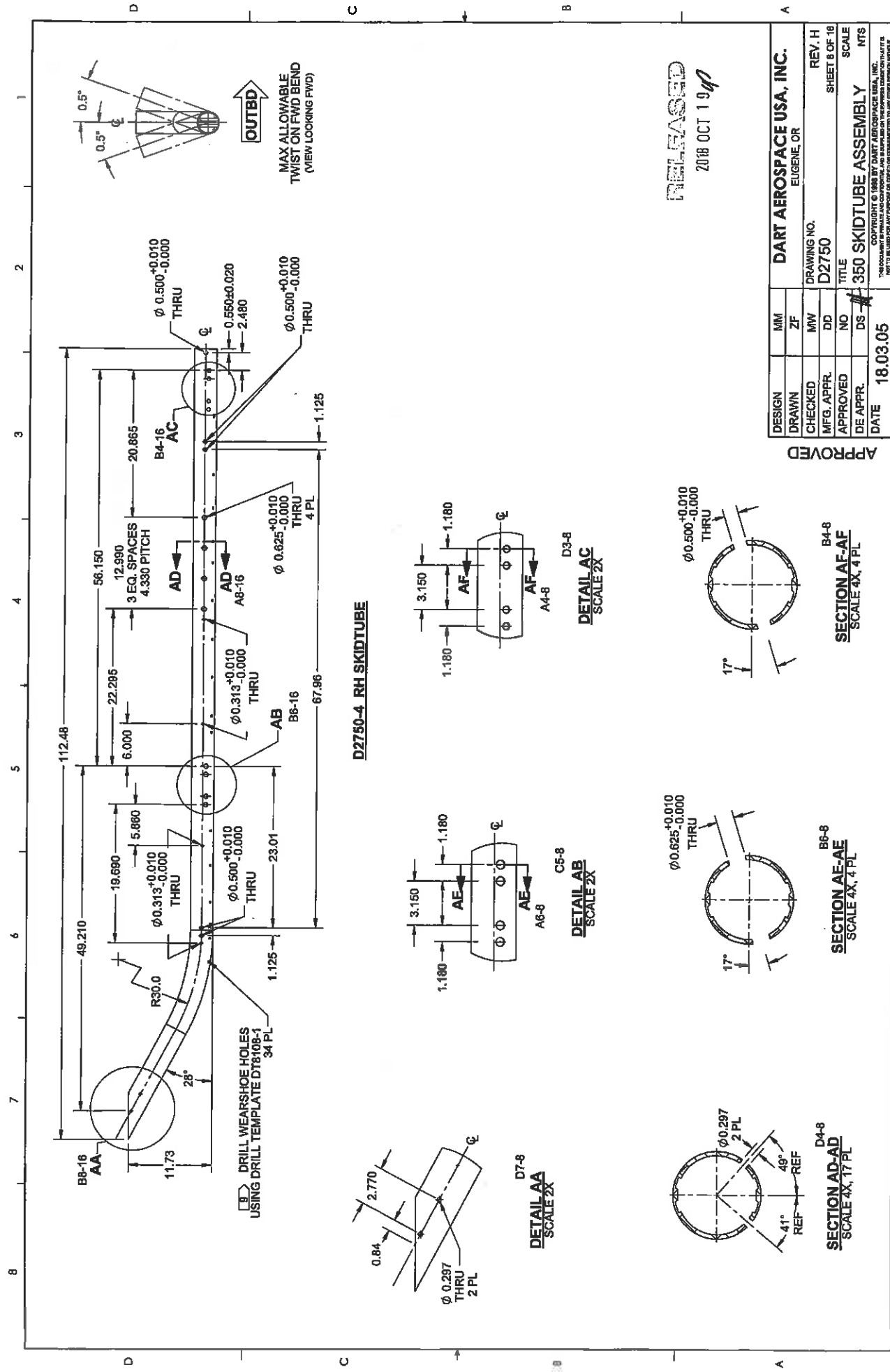
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| DRAWING NO.              |  | D2750                 |  | SHEET 6 OF 16 |  |
| TITLE                    |  | 350 SKIDTUBE ASSEMBLY |  | NTS           |  |
| DATE                     |  | 18.03.05              |  |               |  |

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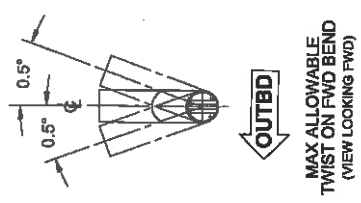
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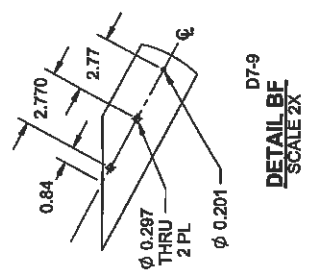
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| APPROVED                               | NO       |  |  |
| DE APPR.                               | DS       |  |  |
| DATE                                   | 18.03.05 |  |  |
| 350 SKIDTUBE ASSEMBLY                  |          |  |  |
| SHEET 8 OF 18                          |          |  |  |
| REV. H                                 |          |  |  |
| DRAWING NO. D2750                      |          |  |  |
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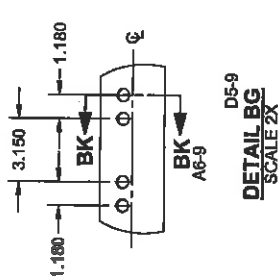




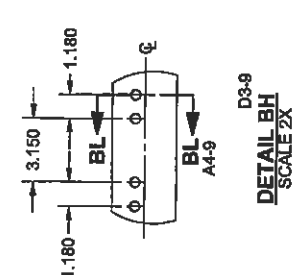
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TWIST ON FWD BEND  
(VIEW LOOKING FWD)**



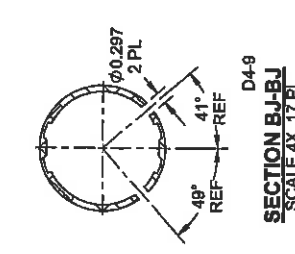
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**DETAIL BF**  
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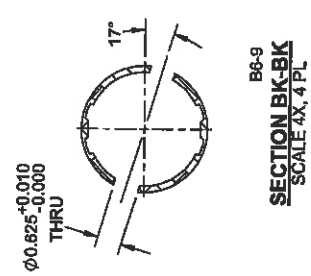
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**DETAIL BG**  
**SCALE 2X**



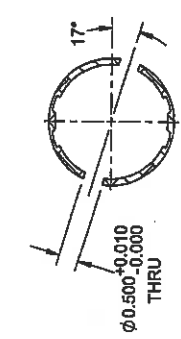
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**DETAIL BH**  
**SCALE 2X**



**D4-9**  
**SECTION BJ-BJ**  
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**B6-9**  
**SECTION BK-BK**  
**SCALE 4X, 4 PL**

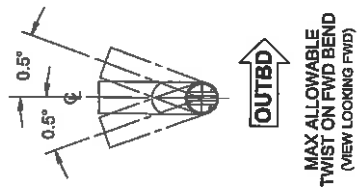


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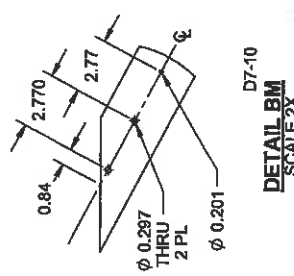
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| MFG. APPR. | DD       | D2750                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |        |               |  |
| APPROVED   | NO       | TITLE                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | SCALE  |               |  |
| DE APPR.   | DS       | 350 SKIDTUBE ASSEMBLY                                                                                                                                                                                                                                                                                                                                                                                                                                                 | NTS    |               |  |
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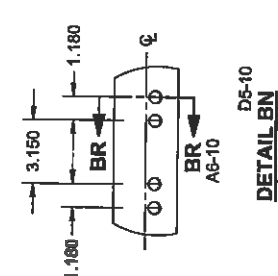
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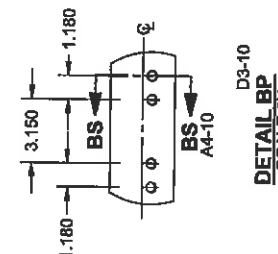
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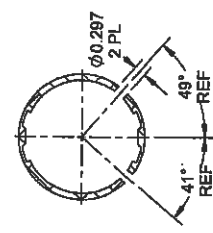
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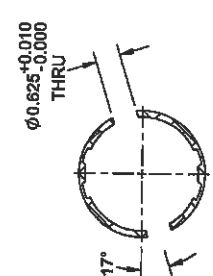
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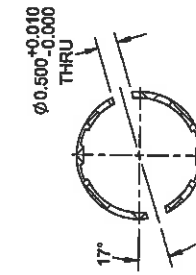
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**ETAIL BP**



**SECTION BQ-BQ**  
**SCALE 4X, 17 PL**



**B6-10**  
**SECTION BR-BR**  
**SCALE 4X, 4 PL**



B4-10  
SECTION BS-BS  
SCALE 4" X 4" P1

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| CHECKED                                                                                                                                                                                                                                                                                                            | MM       |                                               |
| MFG. APPR.                                                                                                                                                                                                                                                                                                         | DD       |                                               |
| APPROVED                                                                                                                                                                                                                                                                                                           | NO       | DRAWING NO.<br><b>D2750</b>                   |
| DE APPR.                                                                                                                                                                                                                                                                                                           | DS       | REV. H<br>SHEET 10 OF 18                      |
| DATE                                                                                                                                                                                                                                                                                                               | 18.03.05 | TITLE<br><b>350 SKIDTUBE ASSEMBLY</b>         |
|                                                                                                                                                                                                                                                                                                                    |          | SCALE<br><b>NTS</b>                           |
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